

We claim:

1. A polymer solution (for the efficient separation of charged macromolecules by electrophoresis) comprising a plurality of polymers, wherein said polymers are different, do not phase separate when dissolved in solution and are entangled to form an interpenetrating network.

2. A polymer solution in accordance with Claim 1, wherein said polymers are neutral and water-soluble.

3. A polymer solution in accordance with Claim 1, wherein at least one of said polymers is polyacrylamide ("PAM"), N-substituted PAM, N,N-disubstituted PAM, modified polysaccharides, polyethylene oxide ("PEO"), polyvinylpyrrolidone ("PVP"), polyvinylalcohol PVA, polyethylene glycol ("PEG"), or a random, a graft or a block copolymer based on the backbone monomer segments thereof, wherein nitrogen substitutes are selected from the group consisting of C₁ to C₃ alkyl, hydroxyl-substituted C₁ to C₃ alkyl, and methoxy-substituted C₁ to C₃ alkyl.

4. A polymer solution in accordance with Claim 3, wherein said random, graft or block copolymer is EPE-type Pluronics, N,N-diethylacrylamide ("P(DMA/DEA")), a copolymer of poly(N-isopropylacrylamide) densely grafted with short poly(ethylene oxide) ("PNIPAM-g-PEO") or polyacrylamide-co-allyl- β -D-glucopyranoside ("P(AM/AG")").

5. A polymer solution in accordance with Claim 3, wherein said polysaccharides are selected from the group consisting of liquified agrose, methylcellulose ("MC"), hydroxyethylcellulose ("HEC"), hydroxypropyl-methyl-cellulose ("HPMC"), hydroxypropylcellulose ("HPC"), glucomannan, galactonmannan and dextran.

5 6. A polymer solution in accordance with Claim 1, wherein at least one of said polymers is a silica-absorbing polymer that suppresses electrophoendoosmotic flow and charged macromolecule-silica interactions.

10 7. A polymer solution in accordance with Claim 6, wherein said silica-absorbing polymer is selected from the group consisting of PVP, PEO, EPE-type Pluronics, N-substituted PAM and N,N-disubstituted PAM, and wherein nitrogen substitutes are selected from the group consisting of C₁ to C₃ alkyl, hydroxyl-substituted C₁ to C₃ alkyl, and methoxy-substituted C₁ to C₃ alkyl.

15 8. A polymer solution in accordance with Claim 1, wherein said interpenetrating network has a more expanded structural formation than the entanglement structure of a corresponding homopolymer solution, and has a larger effective size than that of a corresponding homopolymer solution, representing an effective entanglement network greater than that of the corresponding homopolymers, and wherein said interpenetrating network has a lower molecular weight per volume than the corresponding homopolymers.

9. A polymer solution in accordance with Claim 1, wherein said interpenetrating network is prepared by synthesizing a first polymer in a matrix of a second polymer solution.

10. A polymer solution in accordance with Claim 1, wherein said polymer solution provides at least a 500-base read length in one run for a single-stranded DNA separation.

5 11. A polymer solution for the efficient separation of charged molecules by electrophoresis comprising a plurality of stretched polymer chains having polymer chain entanglement times greater than the corresponding linear homopolymer solution, wherein said polymer chains comprise the same polymer or a plurality of different polymers.

10 12. A polymer solution in accordance with Claim 11 wherein said polymer chains entangle to form an interpenetrating network in solution.

13. A polymer solution in accordance with Claim 11, wherein said polymers are PAM and PVP or PDAM and PVP.

14. A polymer solution in accordance with Claim 11, wherein said polymer chains comprise a random copolymer.

15 15. A polymer solution in accordance with Claim 14, wherein said random copolymer comprises a monomer taken from PAM, N-substituted PAM, N,N-disubstituted PAM, modified polysaccharides, PEO, PVP, PVA or PEG.

16. A polymer solution in accordance with Claim 15, wherein said random copolymer further comprises a silica-absorbing segment taken from PVP, PEO, EPE-type Pluronics, N-substituted PAM or N,N-disubstituted PAM, and wherein nitrogen substitutes are selected from the group consisting of C₁ to C₃ alkyl, hydroxyl-substituted C₁ to C₃ alkyl, and methoxy-substituted C₁ to C₃ alkyl.

17. A polymer solution in accordance with Claim 14, wherein said random copolymer comprises acrylamide ("AM") and dimethyl acrylamide ("DMA").

18. A polymer solution in accordance with Claim 11, wherein said polymer chains comprise a graft copolymer.

10 19. A polymer solution in accordance with Claim 18, wherein said graft copolymer comprises a monomer taken from PAM, N-substituted PAM, N,N-disubstituted PAM, modified polysaccharides, PEO, PVP, PVA or PEG.

20. A polymer solution in accordance with Claim 19, wherein said graft copolymer further comprises a silica-absorbing segment taken from PVP, PEO, EPE-type Pluronics, N-substituted PAM or N,N-disubstituted PAM, and wherein nitrogen substitutes are selected from the group consisting of C₁ to C₃ alkyl, hydroxyl-substituted C₁ to C₃ alkyl, and methoxy-substituted C₁ to C₃ alkyl.

21. A polymer solution in accordance with Claim 18, wherein said graft copolymer comprises PNIPAM-g-PEO.

22. A polymer solution in accordance with Claim 14, wherein said polymer chains comprise a very weakly cross-linked microgel.

5 23. A polymer solution in accordance with Claim 22, wherein said very weakly cross-linked microgel comprises a monomer taken from PAM, N-substituted PAM, N,N-disubstituted PAM, modified polysaccharides, PEO, PVP, PVA or PEG.

24. A polymer solution in accordance with Claim 23, wherein said very weakly cross-linked microgel further comprises a silica-absorbing segment taken from PVP, PEO, EPE-
10 type Pluronics, N-substituted PAM or N,N-disubstituted PAM, and wherein nitrogen substitutes are selected from the group consisting of C₁ to C₃ alkyl, hydroxyl-substituted C₁ to C₃ alkyl, and methoxy-substituted C₁ to C₃ alkyl.

25. A polymer solution in accordance with Claim 22, wherein said very weakly cross-linked microgel comprises PAM and a hydrophilic cross-linker.

15 26. A polymer solution in accordance with Claim 25, wherein said hydrophilic cross-linker is PEO diacrylate.

27. A polymer solution in accordance with Claim 11, wherein said polymer solution provides at least a 500-base read length in one run for a single-stranded DNA separation.